

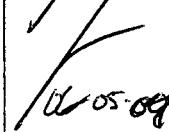
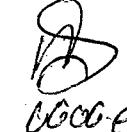
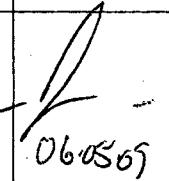
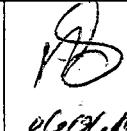
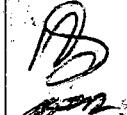
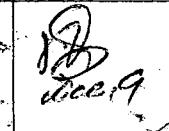
Date: Tuesday, 2/7/2006 1:06:33 PM  
User: Linda Lacelle

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARPLATE	
Job Number	: 25728		Part Number	: D33197	
Estimate Number	: 10610		Drawing Number	: D3319 REV. B	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 2/7/2006 S.O. No. : N/A		Drawing Revision	: B	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 2/14/2006 Qty: 20 Um: Each	
Previous Run	: N/A				
Written By	: See comment below				
Checked & Approved By					
Comment	: Est: A 05.05.12 New issue KJ/JLM				
<b>Additional Product</b>					
Job Number: 					
Seq. #:	Machine Or Operation:	Description :			
1.0	PG	PURCHASING 			
<p>Comment: PURCHASING  Issue P/O: <u>00000521</u> <i>Al 06/02/07</i>  Email or Ship DXF file to vendor  Laser Cut flat pattern per Dwg D3319  Possible Supplier: Industrial Laser  Material release note is required</p>					
2.0	D33197F	Wearplate 			
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  WEARPLATE</p>					
3.0	PACKAGING 1	PACKAGING RESOURCE #1 			
<p>Comment: PACKAGING RESOURCE #1  Recieve &amp; Inspect for Transit Damage  Ensure Material Release Note is attached <i>6/6/07 00 C 204602122 20</i></p>					
4.0	QC6	DIMENSIONAL CHECK 			
<p>Comment: DIMENSIONAL CHECK  Inspect dimensions as per inspection template D3319-7T1 <i>Jacovs09 PTO</i></p>					
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 			
<p>Comment: SMALL &amp; MEDIUM FAB RESOURCE 1  Deburr if necessary <i>SAD 06.05.11 20 H-M 06/06/11 16</i></p>					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	/						

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/06/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-03-15	/	Wearplates made to Rev. A., w/o calls for Rev. B.	 06-03-15	Return parts to supplier, And ensure supplier has updated dwg Rev. B.	 06-03-15	 06-05-09	 06-03-15	 06-03-15
06-05-09	/	Wearplates made to Rev. B, but holes @.1ms short by .050. Dwg. .316 x .602 / Part # .316x.553.	 06-05-09	holes to be elongated as per dwg, by hand. Need wearplates, this time only. Parts to be made in house.	MS 06-05-09	 06-05-09	 06-05-09	 06-05-09
06-06-16	/	4 parts scrap when remachining holes to good dim. parts waved in vice.	 06-06-16	Jeffrey	MS 06-06-16	 06-06-16	 06-06-16	 06-06-16

NOTE: Date & initial all entries

Date: Tuesday, 2/7/2006 1:06:34 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 25728

Part Number: D33197

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form using DT8326 & DT8261 as per Dwg D3319 Rev: B

SB 06/06/17

(16)

7.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

8.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld hard surface using D3319-7T2 per QSI 004 and Dwg D3319 Rev: B

Qty	Part Number	Description	Batch
A/R	N/A	7560 Hardcoat Rod	m100280

M.F. 06-06-20

(16)

9.0 QC9 VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PB 06-06-20

(16)

10.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

DC 06/06/21

(16)

11.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

FC 06 06 22

(16)

12.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify on inside surface using a permanent fine point marker with the following:

TCCA-PDA, Dart Aerospace Ltd.

P/N: D3319-7, B/N: BXXXXX

For Product Eligibility see PDA05-18

and Stock

Location: 57361

4 06/06/22

(16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 2/7/2006 1:06:34 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 25728

Part Number: D33197

Job Number:



Seq. #:	Machine Or Operation:	Description :
13.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL  
Inspection Level 21



(16)

*SD 06/06/2006*

Job Completion



*U 26-06-22*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



New Zealand Steel Limited  
Glenbrook, South Auckland  
Postal: Private Bag 92121, Auckland, New Zealand  
Telephones: (09) 375 8989 / 375 8111 Auckland  
(09) 235 8089 / 235 3535 Waikato  
Fax: (09) 375 8999

## TEST CERTIFICATE

Ref: 5748/25194

Reissued 1/12/2005

CUSTOMER		Wilkinson														SPECIFICATION ASTMA1008 CS Type A						CERTIFICATE No TC122435		
CUSTOMER C/N		90-21N-963														PRODUCT CRA WIDE COIL						PAGE 1 of 1		
MILL ORN		507683														DIMENSIONS 0.114" x 48" x Coil						DATE 29 November 2005		
PACK NUMBER	HEAT No	CHEMICAL COMPOSITION PERCENT														MECHANICAL TESTS (TEST SPECIFICATION - ASTMA370)								
		C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	B	N2	CE(%)	BEND 180°	YIELD	T.S. G.L.	%ELONG	HARDNESS HRB	r	LENGTH (feet)
		x100			x1000					x10000	x100													
R9-471775-00	644609	4	TR	20	8	11	11	17	23	1	6	1	1				Good				51		794	
R9-471776-00	644609	4	TR	20	8	11	11	17	23	1	6	1	1				Good				51		682	
R9-471777-00	644609	4	TR	20	8	11	11	17	23	1	6	1	1				Good				54		768	
R9-471778-00	644609	4	TR	20	8	11	11	17	23	1	6	1	1				Good				54		640	

P/OS21

YIELD (A)=0.2% PROOF STRESS (B)=LOWER YIELD STRESS	GAUGE LENGTH (G.L.) (A)=200mm (B)=50mm	PLASTIC STRAIN RATIO (r) (A)=r0 (B)=r90 (C)=r45 (D)=(r0+r90+2r45)/4	IMPACT TEST (A)=10mm x 10mm (B)=7.5mm x 10mm (C)=5mm x 5mm (D)=2.5mm x 10mm (E)=5mm x 10mm	CARBON EQUIVALENT VALUE (CE) (A)=C+Mn/6 (B)=C+Mn/6+(Cr+V+Mo)/5+(Cu+Ni)/15 (C)=C+Mn/6+Si/24 (D)=
--	--	---	---	---

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND INSPECTED  
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE SPECIFICATION

APPROVED *Satish Misra*  
QC METALLURGIST

19)

M INDUSTRIAL (P50916DI001)

60117MP0001



CUSTOMER Wilkinson PS0707D1002

CUSTOMER O/N 98-21N-830

MILL O/N 497550

New Zealand Steel Limited  
Glenbrook, South Auckland  
Postal: Private Bag 92121, Auckland, New Zealand  
Telephones: (09) 375 8989 / 375 8111 Auckland  
(09) 235 8089 / 235 3535 Waiuku  
Fax: (09) 375 8959

## TEST CERTIFICATE

Ref: 5597/24541

CERTIFICATE No TC120140

PAGE 1 of 1

DATE 17 October 2005

PACK NUMBER	HEAT No	CHEMICAL COMPOSITION PERCENT										MECHANICAL TESTS (TEST SPECIFICATION - ASTMA370 )												
		C	Si	Mn	P	S	Cu	Ni	Cr	Mo	V	Nb	Ti	Al	B	N2	CE( )	BEND	YIELD	T.S.	%ELONG	HARDNESS	r	LENGTH
																		180°	G.L.=	HRB	( )	(feet)		
R9-467017-00	644043	S	TR	20	14	17	12	17	29	1	8	1	1				Good			52		1965		
R9-467018-00	644043	S	TR	20	14	17	12	17	29	1	8	1	1				Good			52		1939		
R9-467896-00	644286	S	TR	20	12	16	12	17	24	5	5	1	1				Good			49		2031		
R9-467897-00	644286	S	TR	20	12	16	12	17	24	5	5	1	1				Good			49		1932		
R9-467898-00	644286	S	TR	20	12	16	12	17	24	5	5	1	1				Good			58		2031		
R9-467899-00	644286	S	TR	20	12	16	12	17	24	5	5	1	1				Good			50		1808		
R9-468376-00	644291	S	TR	18	8	20	14	16	18	1	5	1	1				Good			45		1978		
R9-468377-00	644291	S	TR	18	8	20	14	16	18	1	5	1	1				Good			45		1955		

YIELD (A)=0.2% PROOF STRESS (B)=LOWER YIELD STRESS	GAUGE LENGTH (G.L.) (A)=200mm (B)=50mm	PLASTIC STRAIN RATIO (r) (A)=r0 (B)=r0	IMPACT TEST (A)=10mm x 10mm (B)=7.5mm x 10mm	(C)=5mm x 5mm (D)=2.5mm x 10mm (E)=5mm x 10mm	CARBON EQUIVALENT VALUE (CE) (A)=C+Mn/6 (B)=C+Mn/6+(Cr+V+Mo)/5+(Cu+Ni)/15 (C)=C+Mn/6+Si/24 (D)=
--	--	--	--	---	---

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND INSPECTED  
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE SPECIFICATION

APPROVED *Satish Misra*  
QC METALLURGIST

2007

Fax Server

YIEH MAU CORP.

INVOICE NO.: P05MB11

COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

## MATERIAL TEST/INSPECTION CERTIFICATE

90270962

1. 位址:高屏里頭社村頭社安路345號  
 345, SHUN AN RD, LU CHUE HSIAO  
 KAOSHUNG TAIWAN R.O.C.  
 TEL:07-6972885 FAX:07-6973903  
 CERTIFICATE NO. P05MB11  
 DATE OF ISSUE 12/30/2006  
 PAGE 3/3

SPECIFICATION: AISI 304  
 CUSTOMER: INTEGRIS METALS LTD.

ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties					Chemical Composition (%)							
							Tensile Test GL=50 mm												
			KGS	LBS			Y.S. (N/mm <sup>2</sup> )	T.S. (N/mm <sup>2</sup> )	E.L. (%)	H.R.B.	H.V.	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
<b>AISI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGE.</b>																			
7426-5860	22GA\48"X 96"	1	1,402	3,091	YU255490	49814228A-222	285	659	54	60	165	4.1	48	122	33	7	810	1613	3.4
7426-5951	22GA\48"X120"	1	1,393	3,071	YU235490	49S14258A-221	288	659	54	60	155	4.1	48	122	33	7	810	1613	3.4
7426-8310	20GA\48"X 96"	1	1,407	3,102	YU140210	4BS20598A-3	272	667	55	79	161	5.3	52	120	36	8	804	1626	2.1
7426-2484	18GA\48"X 96"	1	1,428	3,148	YU236367	4BS20581A-3	285	662	54	62	160	5.3	57	120	32	6	812	1609	2.3
7426-5059	16GA\48"X 96"	1	1,443	3,177	YU236367	4BS20473B-3	305	655	53	59	168	4.3	55	120	35	7	803	1607	3.3
7426-5059	16GA\48"X 96"	1	1,441	3,177	YU236367	4BS20473B-4	305	655	53	54	168	4.3	55	120	35	7	803	1607	3.4
7426-5166	16GA\48"X120"	1	1,417	3,124	YU236367	4BS20473B-5	305	656	53	54	168	4.3	55	120	35	7	803	1607	3.4
7426-5166	16GA\48"X120"	1	1,415	3,120	YU236367	4BS20473B-6	305	656	53	54	168	4.3	55	120	35	7	803	1607	3.4
7426-8053	14GA\48"X120"	1	1,414	3,117	YU140146	4BS20106A-6	313	647	53	84	168	4.2	50	110	33	10	816	1644	3.1
7426-8053	14GA\48"X120"	1	1,416	3,192	YU140146	4BS20106A-7	313	647	53	84	168	4.2	50	110	33	10	816	1644	3.1
7426-8277	14GA\60"X120"	1	1,395	3,172	YU140018	4BS19451B-3	306	672	50	55	173	4.9	47	118	32	10	804	1630	2.8
7427-3639	12GA\48"X120"	1	1,444	3,183	YU236346	4BS20448A-13	300	656	51	54	167	4.1	49	124	33	7	810	1617	3
7427-3699	12GA\48"X120"	1	1,444	3,183	YU236346	4BS20448A-14	300	656	51	54	167	4.1	49	124	33	7	810	1617	3
7427-4242	12GA\60"X144"	1	1,368	3,016	YU140018	4BS19448A-11	304	654	50	54	167	4.9	47	118	32	10	804	1630	2.8
7427-4242	12GA\60"X144"	1	1,368	3,016	YU140018	4BS19448A-12	304	654	50	54	167	4.9	47	118	32	10	804	1630	2.8

16 21,281 46,819

NO MERCURY CONTAMINATION

Bend test: good for all Heat No.

I HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
 BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MIL CERTIFICATE.

- PRIME MATERIAL, NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 47684 (VANCOUVER)
- SALES CONTRACT NUMBER: P05MB11
- DOCUMENTARY CREDIT NUMBER: ILCMSP003166

YIEH MAU CORP.

*Jin Kuan Hsing*  
 Manager of Quality Assurance Section



P41123PC002  
 Certified in accordance to Pressure Equipment Directive 97/23/EC, Annex I.  
 Paragraph 4.3 by TÜV Amtsgeotechnik GmbH (Notified Body Identification No. 0035)  
 Inspection Certificate EN10204-3.1B

CUSTOMER				CONTRACT NO.	DATA OF						
Marubeni-Itochu Steel Co., Ltd.				Y-947	2004/12/20						
Product	Melting furnace	Inspectors stamp		Mark of the Manufacturer							
COIL	E+VOD			Shanxi Taiyuan Stainless Steel Co.,ltd							
NO.	Heat No.	Coil No.	Quantity	Dimensions				Weight (kg)			
1	4405025	4A11-303-1ZB	1	11GA	× 48	× C					4358
2	4404509	4A10-336-1ZB	1	14GA	× 48	× C					3920
3	QHLL0164	4A12-141-3ZJ	1	14GA	× 48	× C					4972
4	Y408037	4A12-373-4ZD	1	12GA	× 48	× C					4382
5	Y408037	4A12-374-4ZD	1	12GA	× 48	× C					4347
6	Y408037	4A12-375-4ZD	1	12GA	× 48	× C					4257
7	4405608	4A12-341-1ZJ	1	12GA	× 48	× C					3793
Chemical Composition											
Heat No.	C	Si	Mn	P	S	C:	Ni	Cu	Al	Mo	N
4405025	0.050	0.470	1.340	0.020	0.002	18.050	8.100				0.059
4404509	0.050	0.470	1.350	0.021	0.002	18.080	8.120				0.060
QHLL0164	0.052	0.546	1.077	0.027	0.003	18.300	8.030				0.044
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.170				0.060
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.170				0.060
Y408037	0.063	0.550	0.980	0.030	0.002	18.320	8.170				0.050
4405608	0.060	0.510	1.350	0.021	0.002	18.090	8.100				0.055
Mechanical Properties											
Test No.	Tensile R_m N/mm <sup>2</sup>	R <sub>0.2</sub> Yield <sub>0.1%</sub> N/mm <sup>2</sup>	R <sub>p0.5</sub> Yield <sub>0.05%</sub> N/mm <sup>2</sup>	Elongation A5%	Corrosion Test	Hardness					
						HRB	HV	HRC			
4405025-T	610	255		65		83					
4404509-T	655	265		61.5		84					
QHLL0164-T	660	275		58.5		83					
Y408037-T	660	260		64		85					
Y408037-T	660	260		64		85					
Y408037-T	660	260		64		85					
4405608-T	655	255		61.5		84					
Surface and dimensions controlled: O.K.											
Work Inspector:											



宝山钢铁股份有限公司  
BAOSHAN IRON&STEELCO.,LTD.

制造厂：宝钢分公司

Manufacturer: BAosteel Branch

# 产品质量证明书

## INSPECTION CERTIFICATE

上海市宝山区同济路 1800号 邮编 201900

1800 TONG JI ROAD, BAOSHAN DISTRICT

201900 SHANGHAI, P.R. CHINA

TEL (021)26648888

FAX (021)26648000

ORIGINAL

订货单位 CUSTOMER	BAOSTEEL AMERICA INC.	P5081901001	产品名称 PRODUCT	COLD ROLLED STEEL SHEET IN COILS				
收货单位 PURCHASER	BAOSTEEL AMERICA INC.					代号 CUSTOMER'S NO.	900003	证书号 CERTIFICATE NO.
标准 SPECIFICATION	ASTM A1008 CS TYPE B					客户订单编号 CUSTOMER ORDER NO.	LF1019401001 01	
						签发日期 DATE OF ISSUE	2005/11/16	交货日期 DATE OF DELIVERY
						许可证号 LICENSE NO.	合同号 CONTRACT NO.	

序号 NO.	钢卷 / 捆包号 COIL/PACK NO.	件数 QTY	炉号 HEAT NO.	规格及重量 MATERIAL DESCRIPTION					化学成分 CHEMICAL COMPOSITION % (熔炼分析 HEAT ANALYSIS)										拉伸试验 TENSILE TEST (G.L=L2)					弯曲度 BEND TEST	#0硬杯突值 BH							
				厚度 THICK	宽度 WIDTH	长度 LENGTH	张数 SHEETS	重量 MASS (kg)	C	Si	Mn	P	S	TAS	x10 <sup>3</sup>	x10 <sup>2</sup>	x10 <sup>3</sup>	x10 <sup>3</sup>	x10 <sup>3</sup>	x10 <sup>3</sup>	x10 <sup>3</sup>	x10 <sup>3</sup>	x10 <sup>3</sup>	x10 <sup>3</sup>	x10 <sup>3</sup>	屈服 Y.S.	抗拉 T.S.	伸长 EL %	值	值		
									mm																	MPa	MPa	%	值	值		
1	109976102	1	127336					8580	3	1	24	18	10	48												158	309	46				
2	109976103	1	127336					8625	3	1	26	18	10	48												158	309	46				
3	109976104	1	127336					6660	3	1	26	18	10	48												158	309	46				
4	109976302	1	127336					8810	3	1	24	18	10	48												155	309	44				
5	109976303	1	127336					8865	3	1	26	18	10	48												155	309	44				
6	109976304	1	127336					8310	3	1	26	18	10	48												155	309	44				
7	110003302	1	127336					8580	3	1	24	18	10	48												158	305	45				
8	110003303	1	127336					8265	3	1	24	18	10	48												150	305	45				
9	110003304	1	127336					8475	3	1	24	18	10	48												150	305	45				
合计 Total		9						74970	SIZE: 0.0470" NOM X 48.0000" X																							

### 备注 REMARKS

Y.S. = YIELD STRENGTH    T.S. = TENSILE STRENGTH    EL = ELONGATION    G.L. = GAUGE LENGTH    L1 = 5.650RT (FO)    L2 = 50MM    L3 = 80MM    L4 = 200MM    L5 = 11.3S0RT (FO)  
#01: HRB    #02: HRF    #03: HR30T    #04: HV    #05: HR15T    #06: ERICHSEN

### 会验者 SURVEYOR TO

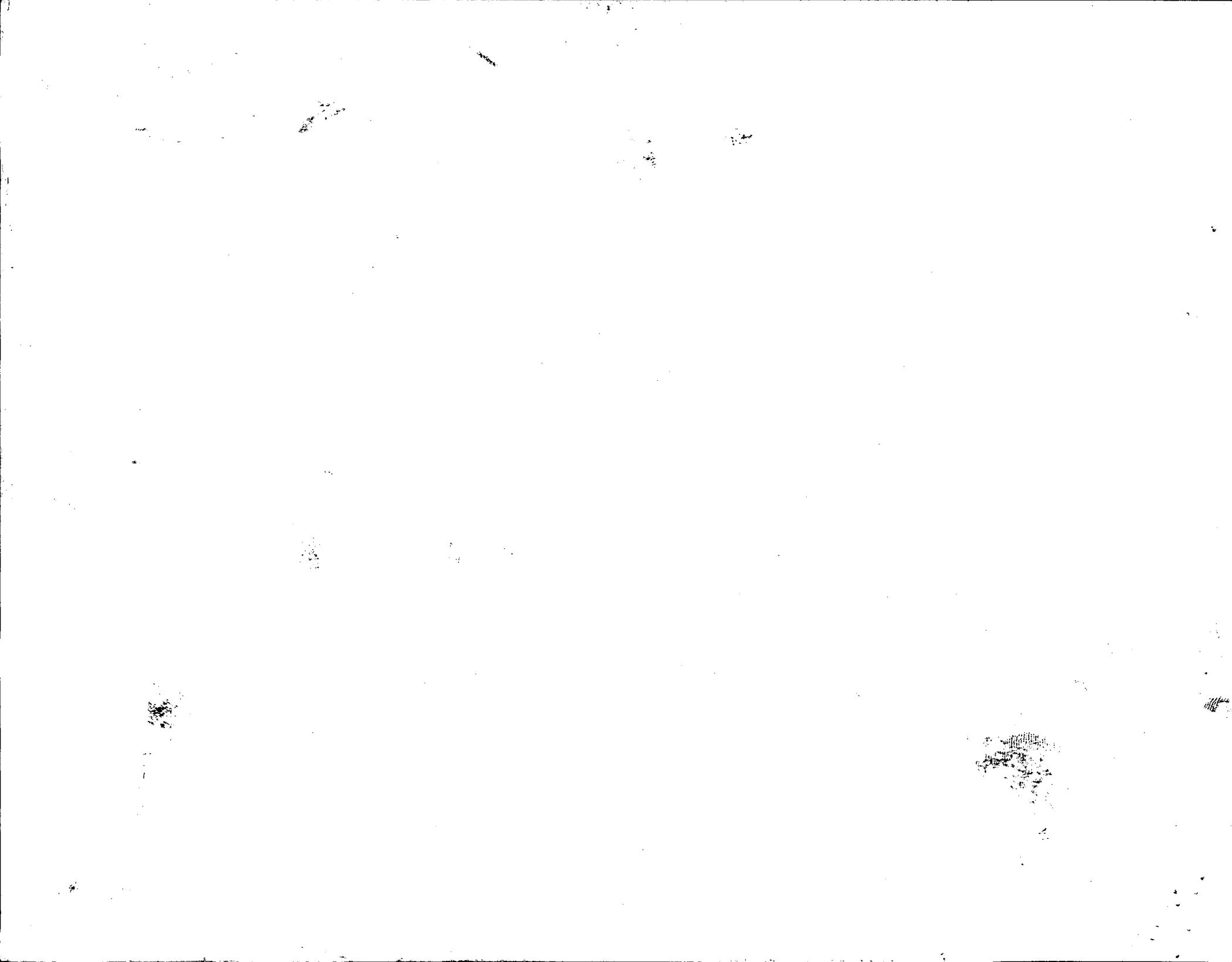
本产品已按上述要求进行制造和检验，其结果符合要求，特此证明。  
WE HEREBY CERTIFY THAT MATERIAL DESCRIBED HEREIN HAS MANUFACTURED AND TESTED  
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE  
MATERIAL SPECIFICATION.

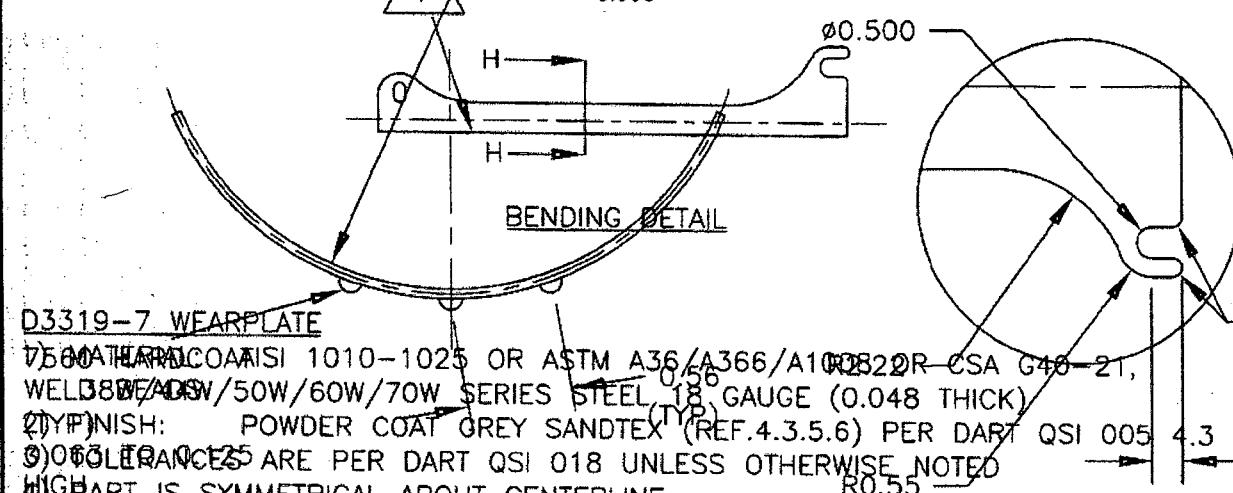
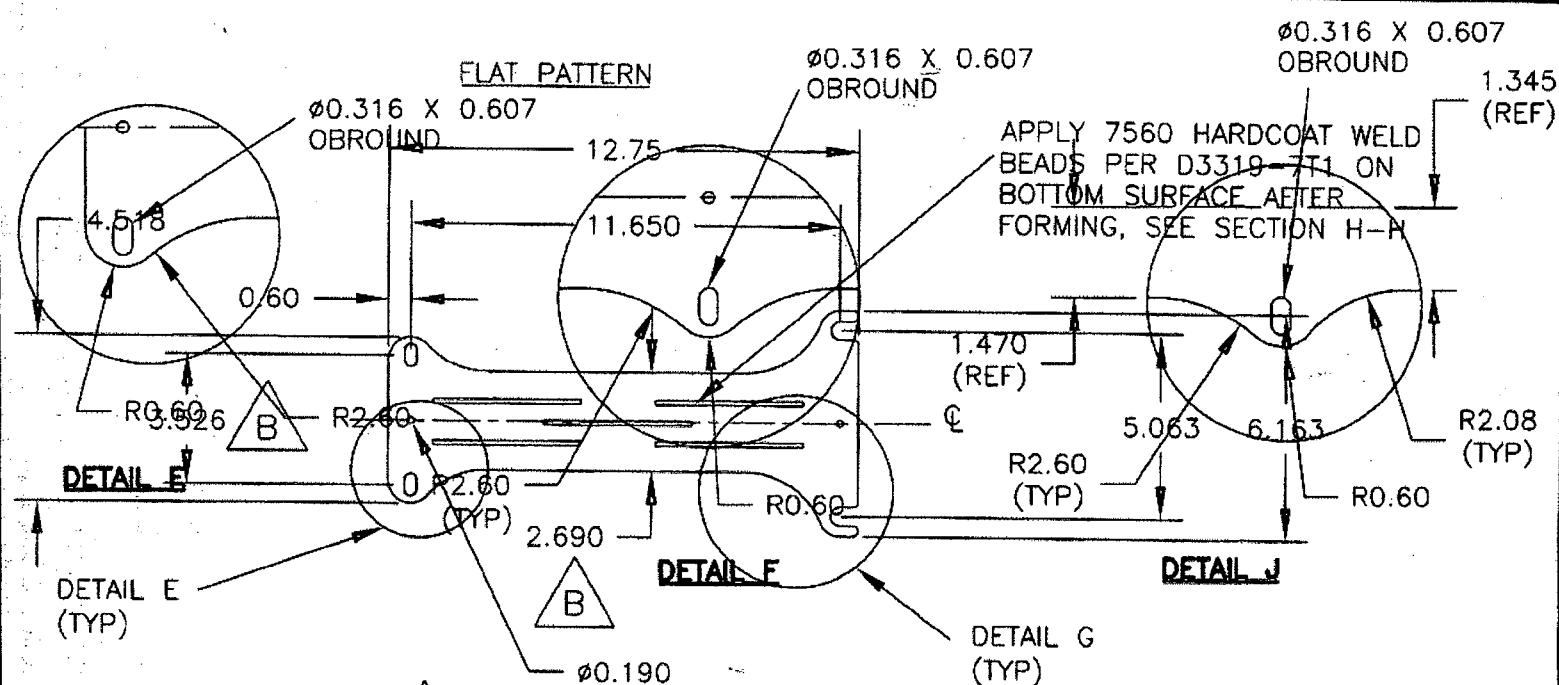
*Leng Taiqiu*  
制造管理部部长  
MANAGER OF MANUF.MANAGEMENT DEP.

INDUSTRIAL (P5081901001)

MANUFACTURING

060117MD001





D3319-7 WEARPLATE  
7560 HARDCOAT AISI 1010-1025 OR ASTM A36/A366/A10822R CSA G40-21,  
WELD 8W/ADW/5W/60W/70W SERIES STEEL, 18 GAUGE (0.048 THICK)  
(TYP)NISH: POWDER COAT GREY SANTEX (REF.4.3.5.6) PER DART QSI 005  
(S)06 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
(H)PART IS SYMMETRICAL ABOUT CENTERLINE

5) ALL DIMENSIONS IN INCHES  
6) WELD PER DART QSI 005  
(SCALE 1:1)

7) IDENTIFY ON INSIDE SURFACE AS INDICATED USING FINE POINT PERMANENT INK MARKER:  
"TCCA-PDA, DART AEROSPACE LTD., P/N D3319-7 B/N BXXXXX,  
FOR PRODUCT ELIGIBILITY SEE PDA05-18"

DETAIL G

DESIGN BY	DRAWN BY	RELEASED BY	REVIEWED BY	APPROVED BY	DRAWING NO.	REV. B
P/N	P/N	P/N	P/N	P/N	D3319-7	
DATE	DATE	DATE	DATE	DATE	DATE	
05/26/06	05/26/06	05/26/06	05/26/06	05/26/06	05/26/06	
TITLE	WEARPLATE	WEARPLATE	WEARPLATE	WEARPLATE	WEARPLATE	
SHEET 5 OF 5	SHEET 4 OF 5	SHEET 3 OF 5	SHEET 2 OF 5	SHEET 1 OF 5		
SCALE	SCALE	SCALE	SCALE	SCALE	SCALE	
1.3	1.3	1.3	1.3	1.3	1.3	

